




**Brother - Power Feed Contact & Cutter**

B001	632276000		Power feed contact upper & lower	14 x 14 x 9.0 mm	HS-300/350
B002	632904000		Power feed contact upper & lower	4.0 x 10 x 19 mm	HS-3100/3600/5100
B003	616942001		Cutter		HS-50A/3600/3100

**Brother - Water Nozzle Parts**

B201	630877000		Water nozzle - 100 upper & lower	4.0 mm	HS-300
B201-1			Nozzle holder for B201	36 x 36 x 19 mm	HS-300
B202	632272000		Nozzle holder - upper	42 x 42 x 23.5 mm	HS-3100/3600
B202-1			Screw upper for B202 with AWT option		HS-3100/3600
B203	632930000		Water nozzle-AT 1506 lower with AWT option id=4.0 mm	OD37.5 x 29 mm	HS-3100/3600
B203-1	632930000		Nut for nozzle-AT 1506		HS-3100/3600

Ver.201001

**Brother - Dies & Guide Parts**

B100	630745000		Wire guide diamond lower	0.205 mm	HS-100
	630769000			0.255 mm	
	630787000			0.305 mm	
B101	632267020		Wire guide diamond upper & lower	0.205 mm	HS-300/350/500 OD19.5 x 19 mm
	632267025			0.255 mm	
	632267030			0.305 mm	
B102	632989000		Wire guide diamond upper	0.205 mm	HS-3100/3600/50A AWT type OD26 x 19 mm
	632990000			0.255 mm	
	632991000			0.305 mm	
B103	632992000		Wire guide diamond lower	0.205 mm	HS-3100/3600/50A AWT type OD26 x 18.5 mm
	632993000			0.255 mm	
	632994000			0.305 mm	
B104	632986000		STD guide upper & lower	0.205 mm	HS-3100/3600/50A Manual type
	632987000			0.255 mm	
	632988000			0.305 mm	
B105(J)	659377001 632903000		Sub guide A upper	0.50 mm	HS-3100/3600/50A
B106(J)	634038001		Separator D	0.50 mm	HS-3100/3600

**Brother - Connected & Others Parts**

B301	632284000		Isolator plate lower		HS-300
B401	632269000		Guide pully plastic material	OD23 x id12 x 10 mm	HS-300
B401C	632269000		Guide pully ceramic material	OD23 x id12 x 10 mm	HS-300
B401-1			Guide pully plastic material	OD30 x id12 x 10 mm	HS-300
B401-1C			Guide pully ceramic material OD30 x id12 X 10 mmH		HS-300
B402	533532001		Bearing for B401 & B401C SSLF-1260ZZ		HS-300/350
B403			Pinch roller	OD40 x id12 x 12 mm	
B404			Capstan roller	OD40 x id8.0 x 25 mm	
B405			Feed roller	OD50 x id40 x 12.5 mm	
B406			Feed roller	OD50 x id40 x 12.5 mm	
B407			Felt pad		
Z401					